

Application Note:

Using Yaskawa's EtherNet/IP Options with ControlLogix and CompactLogix Controllers

> Applicable Options(s): CM092, CM093, SI-EN3, SI-EN3/V Applicable Drive(s): E7, F7, G5, G7, P7, V7, A1000, V1000

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Overview

This document contains a basic description of configuring, connecting and controlling a Yaskawa AC Drive with either a ControlLogix or CompactLogix PLC on an EtherNet/IP network. Although the description uses a single Yaskawa AC Drive, the principle can be expanded to include a large number of devices. This document and the examples contained herein also do not purport to describe all possible methods of connectivity and programming.

Intended Audience

This document assumes that the reader is familiar with Yaskawa AC Drives, Ethernet, EtherNet/IP, RSLogix 5000 programming ControlLogix PLCs and CompactLogix PLCs. Familiarity with the CM092, CM093, SI-EN3 and SI-EN3/V installation guides and technical manuals is highly recommended.¹

Configure

Drives

Install the Yaskawa AC Drives according to their respective Installation Guides and Technical Manuals.¹ Verify that the drives have been correctly installed and tested. Set the drives' communications and alarm/fault action parameters.² Power off the drives and install the appropriate EtherNet/IP Option (CM092 for 7 series drives, CM093 for V7 drives, SI-EN3 for 1000 series drives and SI-EN3/V for V1000 drives). Power on the drives and verify that the option is operating properly and that there are no drive faults.

Network

The figure below displays an example of an EtherNet/IP network and how devices are connected. Both the ControlLogix and CompactLogix PLCs are connected to the network in the same way.



Figure 1 - Example Network Setup

² Refer to Appendix B for parameter information

¹Refer to Appendix A for document information

Network (cont'd)

Hub/Switch

Typically a switch is used to connect the PLC to devices. A switch eliminates the possibility of collisions on the EtherNet/IP network. A switch routes the messages only to those devices to which the messages are addressed.

- Strongly Recommended
 - **IGMP Snooping** (reduces multi-cast message traffic) (check controller's EtherNet/IP module for version compatibility)
 - Port Mirroring (network/device diagnostics)
 - Port Diagnostics
 - Web Browser Support
- Dependent on controller's EtherNet/IP Module
 - Auto-negotiation
 - Forced Speed and Duplex

Cable/Wiring

Shielded CAT 5 cable is strongly recommended. It is also very important to route the cables correctly:

- Route the Ethernet cable several inches away from any high voltage or current source cables.
- If the Ethernet cable must cross any power cable, cross the power cable at a 90° angle.
- Do not route Ethernet cable in any tray or conduit that contains any conductor capable of producing electromagnetic interference.

IP Addresses, Subnet Masks and Gateways

All devices on an EtherNet/IP network must have a unique IP address. IP addresses are in the form of four decimal numeric fields separated by a period (###.###.####). Each field must contain a value between 0 and 255. These addresses will be determined and supplied by the network administrator or system designer. In this document the addresses assigned are

- **192.168.1.250** PC
- **192.168.1.50** PLC
- **192.168.1.20** A1000 drive

PC Setup

In order for a PC to talk to another device on the network, it must be on the same local network as the device. The local network address will be one or more of the first three fields of the IP address. In our example the local network address is **192.168.1**.



Figure 3 - PC Select Network Connection

From the network **Properties** dialog box

	🕹 Broadcom Properties 🔹 🔋 🗙
	General Advanced
	Connect using:
Select	Broadcom NetXtreme 57xx Gigabit C Configure
Internet Protocol (TCP/IP)	This connection uses the following items:
	SIMATIC Industrial Ethemet (ISO)
Pronerties -	[™] PROFINET IO RT-Protocol (LLDP) [™] Microsoft TCP/IP version 6
Topernes	Internet Protocol (TCP/IP)
	Install Intratan Properties
	Description
	Transmission Control Protocol/Internet Protocol. The default wide area network protocol that provides communication across diverse interconnected networks.
	Show icon in notification area when connected
	Notify me when this connection has limited or no connectivity
	Close Cancel

Figure 4 - Select Internet Protocol

	Internet Protocol (TCP/IP) Properties
From Internet Protocol (TCP/IP) Properties	General
Select Use the following IP address	You can get IP settings assigned automatically if your network supports this capability. Otherwise, you need to ask your network administrator for the appropriate IP settings.
Enter 192.168.1.250 for the IP Address	IP address: 192 . 168 . 1 . 250 Sydenet mask: 255 . 255 . 255 . 0
Enter 255.255.255.0 for the Subnet Mask	Default gateway:
The Gateway and DNS server entries can be left blank	C Use the following DNS server addresses:
Select OK.	Atemate DNS server:
	OK Cancel

Figure 5 - Enter IP Address and Subnet Mask

CM092 & CM093

The CM092 and CM093 are EtherNet/IP options for Yaskawa's 7 series AC Drives. The CM092 is the option for the F7, G7 and P7 AC Drives while the CM093 is the option for the V7 AC Drives. Refer to the CM092/CM093 installation guides and/or technical manuals¹ for detailed information on setting addressing mode and IP addresses.

If the IP address is unknown it may be necessary to reset the option. Refer to the appropriate installation guide for details on resetting the EtherNet/IP option. After an option reset or if the CM092/CM093 had not been previously programmed, read the section BOOTP/DHCP below prior to continuing this section.

Setting the IP address and addressing mode on the CM092 and CM093, is done via the option's web interface. Open a browser on the PC and enter the IP address of the EtherNet/IP option in the address line. The web page a shown in the figure below should appear.



Figure 6 - Main Web Interface (CM092/CM093)



Figure 7 – IP Address Settings and Configuration



Check **Submit Results** *Power cycle the drive to save the changes*

The settings can be changed prior to power cycling the drive by returning to the **Configuration** page.

Figure 8 – Power Cycle Drive to Save Changes

SI-EN3 & SI-EN3/V

The SI-EN3 and SI-EN3/V are the EtherNet/IP options for Yaskawa's 1000 series AC Drives. The SI-EN3/V is the option for the V1000 AC Drives and the SI-EN3 is the option for all other 1000 series AC Drives.

The IP address and other EtherNet/IP specific settings for 1000 series AC Drives may be set by parameters¹. DHCP may be used for "out of the box" configuration. For detailed information refer to the SI-EN3 or SI-EN3/V installation guides and/or technical manuals.²

BOOTP/DHCP³

A BOOTP or DHCP server² allows the setting of an IP address via the network. The device sends a request for an IP address that is picked up by either a BOOTP or DHCP server. The server then responds with an IP address to the device. Only one BOOTP or DHCP server may reside on the network.



Figure 11 - Verify IP Address

- ² Refer to Appendix A for document information
- ³ BOOTP_DHCP Server 2.3.2.0 is shown

¹ Refer to Appendix B for parameter information

RSLinx

RSLinx is a software communications product that provides a gateway to connect a PC to the network¹.



Figure 15 - Show Network Devices

¹ RSLinx is Copyright Rockwell Automation Technologies Inc ©2010

Refer to the RSLinx documentation for information on RSLinx setup and operation

RSLogix 5000

This section refers to setting up either a CompactLogix or ControlLogix controller with RSLogix 5000. With an existing project open the project then go directly to the **Add Device** section below.

New Project

Start RSLogix 5000.



ControlLogix

For ControlLogix controllers, a network module must be added to the I/O Configuration before a device can be added...



Select **Communications Category** and select the appropriate network module from those listed.

Figure 17 - ControlLogix Add Network Module

After the network module has been added it needs to be configured.



Figure 18 - Network Module Settings

Enter a name for the network module. This is the name that will be used as the I/O Tag name for the module.

Enter the IP address of the network module

Enter the **slot number** containing the network module and its **firmware version**.

Add Device



From the **I/O Configuration** folder in the project tree, right click on the **Controller EtherNet/IP** module to be used

Select New Module

Figure 19 - Add Device - CompactLogix



Figure 20 - Select Connection Type



Figure 21 - Set Device IP Address and Configuration

I/O Tags

The I/O for the added device is automatically added to the **Controller Tags** (global scope). Yaskawa_A1000 tags are shown below. These tags represent the polled I/O. The data in the tags correspond directly with the input and output assemblies selected. In order to use the I/O in a program it is useful to have meaningful names for each I/O point. Yaskawa has a **Tag Generator Utility**¹ designed to automate naming the I/O associated with Yaskawa AC Drives.

	Controller Tags - Add_Drive_Demo(con	troller)			la de la companya de	_ 🗆 ×
	Scope: 🚺 Add_Drive_Demc 💌 Show	Show All				
Yaskawa A1000	Name 🛆	Alias For	Base Tag	Data Type	Style	Desc
				AB:ETHERNET_MODULE:C:0		
	· · · · Yaskawa_A1000:I			AB:ETHERNET_MODULE_INT_4Bytes:I:0		
	🔄 🖽 Yaskawa_A1000:0			AB:ETHERNET_MODULE_INT_4Bytes:0:0		
C		Yaskawa_A1000:I.Data[1]	Yaskawa_A1000:1.Data[1]	INT	Decimal	
	Yaskawa_A1000_GetAlarmSt	Yaskawa_A1000:1.Data[0].1	Yaskawa_A1000:1.Data[0].1	BOOL	Binary	
	Yaskawa_A1000_GetDrvRdySt	Yaskawa_A1000:1.Data[0].4	Yaskawa_A1000:I.Data[0].4	BOOL	Binary	
V-1 A 1000	Yaskawa_A1000_GetDrvSt	Yaskawa_A1000:I.Data[0].8	Yaskawa_A1000:I.Data[0].8	BOOL	Binary	
Yaskawa_A1000	Yaskawa_A1000_GetFltSt	Yaskawa_A1000:I.Data[0].0	Yaskawa_A1000:1.Data[0].0	BOOL	Binary	
Input I/O		Yaskawa_A1000:I.Data[0]	Yaskawa_A1000:I.Data[0]	INT	Binary	
input i o	Yaskawa_A1000_GetNetCtrlSt	Yaskawa_A1000:I.Data[0].5	Yaskawa_A1000:1.Data[0].5	BOOL	Binary	
	Yaskawa_A1000_GetNetRefSt	Yaskawa_A1000:I.Data[0].6	Yaskawa_A1000:1.Data[0].6	BOOL	Binary	
	Yaskawa_A1000_GetRunFWDSt	Yaskawa_A1000:1.Data[0].2	Yaskawa_A1000:1.Data[0].2	BOOL	Binary	
	Yaskawa_A1000_GetRunREVSt	Yaskawa_A1000:1.Data[0].3	Yaskawa_A1000:1.Data[0].3	BOOL	Binary	
<u>ح</u>	Yaskawa_A1000_GetSpdAgreeSt	Yaskawa_A1000:I.Data[0].7	Yaskawa_A1000:I.Data[0].7	BOOL	Binary	
ſ	Yaskawa_A1000_SetFltRst	Yaskawa_A1000:0.Data[0].2	Yaskawa_A1000:0.Data[0].2	BOOL	Binary	
Vaskawa A1000		Yaskawa_A1000:0.Data[1]	Yaskawa_A1000:0.Data[1]	INT	Decimal	
Taskawa_A1000	Yaskawa_A1000_SetNetCtrl	Yaskawa_A1000:0.Data[0].5	Yaskawa_A1000:0.Data[0].5	BOOL	Binary	1.1
Output I/O	Yaskawa_A1000_SetNetRef	Yaskawa_A1000:0.Data[0].6	Yaskawa_A1000:0.Data[0].6	BOOL	Binary	
1		Yaskawa_A1000:0.Data[0]	Yaskawa_A1000:0.Data[0]	INT	Binary	
	Yaskawa_A1000_SetRunFWD	Yaskawa_A1000:0.Data[0].0	Yaskawa_A1000:0.Data[0].0	BOOL	Binary	
C	Yaskawa_A1000_SetRunREV	Yaskawa_A1000:0.Data[0].1	Yaskawa_A1000:0.Data[0].1	BOOL	Binary	
						-
	Monitor Tags A Edit Tags					

Figure 22 - I/O Table Display for Configured Device with Tag Generator Utility Generated I/O Names

I/O Assemblies

Table 1 – Basic Input and Output Assemblies				
Controller Tag Name (Example)	Assembly Data	Description		
Yaskawa_A1000:I:Data[0]	Assembly 71 (Bytes 1 & 2)	Drive Status Word: Bit 0: Faulted Bit 1: Warning Bit 2: Running Forward Bit 3: Running Reverse Bit 4: Drive Ready Bit 5: Controlling from Network Bit 6: Frequency Reference from Network Bit 7: At Speed Commanded Bit 8-15: Not Used		
Yaskawa_A1000:I:Data[1]	Assembly 71 (Bytes 3 & 4)	Actual Speed Example (3000 = 30.00 Hz), CM092 If o1-03 = 4 Speed is in RPM (1750 = 1750 RPM) CM093 If n035 = 4 Speed is in RPM (1750 = 1750 RPM)		
Yaskawa_A1000:O:Data[0]	Assembly 21 (Bytes 1 & 2)	Drive Command Word: Bit 0: Run Forward Command Bit 1: Run Reverse Command Bit 2: Fault Reset Bit 3: Not Used Bit 4: Not Used Bit 5: Network Control Bit 6: Network Frequency Reference Bit 7: Not Used Bit 8-15: Not Used		
Yaskawa_A1000:O:Data[1]	Assembly 21 (Bytes 3 & 4)	Commanded Speed Example (3000 = 30.00 Hz), CM092 If (o1-03 = 4) Speed is in RPM (1750 = 1750 RPM) CM093 If n035 = 4 Speed is in RPM (1750 = 1750 RPM)		

¹ Refer to Appendix A

Explicit Messaging

Device I/O as shown above is updated on a polled basis. Explicit messaging is a way to control or query a device on an as needed basis. Explicit messages are controlled by PLC logic and MSG program blocks. A MSG program block must be named and I/O space allocated.

The ladder logic below is an example of using an explicit message. Once the MSG block is enabled (Rung 1) it is ignored until either the done bit (**MSG1.DN**) or the error bit (**MSG1.ER**) is set (Rung 2). The MSG block is not guaranteed to process in one PLC scan. This starts the processing of the explicit message information which is inserted between rungs 2 and 3. Rung 3 signals that MSG1 processing has completed and starts the next message.





Figure 23 - Explicit Message Ladder Logic Example



Message Configuration - MSG1	×	
Configuration Communication [*] Tag Message Type: CIP Generic] ←───┼	— Select CIP Generic for the type of message
Service Get Attribute Single Source Element Type: Source Length: Service e (Hex) Class: 66 (Hex) Destination	Bytes	- Select the desired service
Instance: 1 Attribute: 22	New Tag	Select the class , instance and attribute of the information desired. All registers and parameters are expanded to <i>4 hexadecimal</i>
 Enable Enable Enror Code: Extended Error Code: Error Path: Error Text: 	Done Length: 0 ☐ Timed Out ←	<i>digits</i> by pre-pending 0s to the address until 4 digits is reached.
OK Cancel	Apply Help	

Figure 24 - Message Configuration

Explicit Messaging (cont'd)

CM092 & CM093

For the CM092 and CM093 registers and parameters are divided into groups based on their application. For example Class 66h contains the monitor parameters. Class 68h contains the Application Object parameters, all the b parameters. Since the addressing of specific parameters differs between drive models is necessary that either the CM092 or CM093 technical manuals be used.

Example: Accessing Reference Frequency

	Table 2 - TM.AFD.26 Parameter Class, Instance, Attribute							
	Class 66h, Instance 1 – Monitor Parameters 1							
Monitor	Nama		A	Attribute [hex	:]			
Monitor	Name	F7U	G7U	P7U	E7U	G5M		
	Fault Register 1	21(15h)				21(15h)		
	Fault Register 2	22(16h)				22(16h)		
	Fault Register 3	23(17h)				23(17h)		
	Fault Register 4	24(18h)				24(18h)		
	Fault Register 5	25(19h)				25(19h)		
U1-01	Frequency Reference	65(41h)	65(41h)	65(41h)	65(41h)	33(21h)		
U1-02	Output Frequency	66(42h)	66(42h)	66(42h)	66(42h)	34(22h)		
U1-03	Output Current	67(43h)	67(43h)	67(43h)	67(43h)	35(23h)		

Select the class, instance and attribute of the drive used and the parameter desired. In this example the F7U was chosen for the drive and U1-01 for the parameter (Frequency Reference).

To return the current Reference Frequency:

• Service Code: Get Attribute Single

1

- Class: 66
- Instance:
- Attribute: 41
- Destination: Drive_Speed

The Reference Frequency will be returned when the MSG#.DN bit is set.

	Table 3 - TM.AFD.26 Yaskawa Command Object					
Class	Instance	Low Limit	Hi Limit			
		1	Operation Command			
		2	Frequency Reference	0	1770h	
		3	Torque Reference			
		4	Torque Compensation			
64h	16	5	Reserved			
0411	111	6	Analog Output 1			
		7	Analog Output 2			
		8	Digital Output			
		FEh	Save to RAM			
		FFh	Save to NVRAM			

Example: Setting Frequency Reference

• Service Code: Set Attribute Single

1

- Class: 64
- Instance:
- Attribute: 2
 - Source: Drive_Speed (value between 0h and 1770h (60Hz))

The Frequency Reference will be set. The MSG#.DN bit set signifies the correct completion of the MSG#.

SI-EN3 & SI-EN3/V

For registers addressed above 100h the class is 64h, the instance is the MSB of the address and the attribute is the LSB of the address. For example: the address of b1-01 is 180h (0180h). To access that parameter the class is 64h, the instance is 01h and the attribute is 80h.

For registers with addresses below 100h, the class is 7Dh and the instance is 1. The attribute is the LSB of the register address. For example: the LSB of register 23h (0023h) is 23h. Instances of 0 are not allowed, so all registers with addresses below 100h have instances of 1.

Refer to Figure 24 above.

Example: Reference Frequency: (Parameter U1-01 address 0040h)

- Service Code: Get Attribute Single
- Class: 7D .
- Instance:
- Attribute: 40
- Destination: Drive_Speed

Example: Setting Frequency Reference: (Register 0002h)

1

2

1

- Set Attribute Single Service Code:
- Class: 7D
- Instance:
- Attribute: .
- Source: Drive_Speed (value between 0h and 1770h (60Hz)) •

The Frequency Reference will be set. The MSG#.DN bit set signifies the correct completion of the MSG#.

Message Path



Figure 25 - Message Path

sent. Browsing is recommended to eliminate

check Connected. This means that for each

If Cache Connections is not checked, a new Connections is checked, a connection will be opened the first time the message is enabled and remain open. It will not be closed at the

Appendix A - Reference Documentation

The references listed in the table below may provide additional useful information concerning Yaskawa AC Drives, Ethernet and EtherNet/IP. There are also many internet sites that contain supplementary information on both Ethernet and EtherNet/IP.

	Table 4 - Documentation Reference
Drives	
F7 Drive Users Guide	TM.F7.01
F7 Drive Programming Guide	TM.F7.02
G7 Drive Users Guide	TM.G7.01
G7 Drive Programming Guide	TM.G7.02
P7 Drive Users Guide	TM.P7.01
P7 Drive Programming Guide	TM.P7.02
V7 Drive Users Guide	TM.V7.01
V7 Drive Programming Guide	TM.V7.02
СМ092, СМ093	
CM092 Installation Guide	IG.AFD.25
CM092 Technical Manual	TM.AFD.25
CM093 Installation Guide	IG.V7.25
CM093 Technical Manual	TM.V7.25
1000 Series Drives	
V1000 Drive Technical Manual	SIEP C710606
A1000 Drive Technical Manual	SIEP C710616
SI-EN3, SI-EN3/V	
SI-EN3 Installation Guide	TOEPYEACOM04
SI-EN3/V Installation Guide	TOEPYEACOM02
SI-EN3 Technical Manual	SIEPYEACOM04
SI-EN3/V Technical Manual	SIEPYEACOM02
Hardware	
CompactLogix	Both controllers are products of Rockwell Automation
ControlLogix	http://www.RockwellAutomation.com
General	
Yaskawa's Web Site	Latest Drive Information
Introduction to Ethernet	Ethernet Introduction
Information on EtherNet/IP	ODVA Organization
Software	
Yaskawa's Tag Generator Utility	SW.YEA.01.EXE http://www.yaskawa.com
RSLinx	RSLinx is Copyright Rockwell Automation Technologies Inc ©2010, http://www.RockwellAutomation.com
RSLogix 5000	RSLogix 5000 is Copyright Rockwell Automation Technologies Inc ©2010, <u>http://www.RockwellAutomation.com</u>
BOOTP/DHCP Server	BOOTP_DHCP Server 2.3.2.0 is Copyright Rockwell Automation Inc ©2003, <u>http://www.RockwellAutomation.com</u>
Capture & Analysis Software	
Wireshark (network capture/analysis)	http://www.wireshark.org/download.html
Packetyzer (network capture/analysis)	http://sourceforge.net/projects/packetyzer/files/packetyzer/Packetyzer%20 5.0.0/PacketyzerSetup_5_0_0.exe/download

Appendix B - Drive Parameters

There are no parameters in the F7, G7 and P7 that directly affect the setup of the EtherNet/IP option. The parameters in the table below set the response to communication errors and/or faults. All parameters are set by the user according to the system requirements. Parameters changes become active after a drive power cycle.

Table 5 - F7, G7 and P7 Series Drives' Parameters						
Item	Item Address Name Description De					
b1-01	180h	Reference Source	 0: Operator 1: Terminals 2: Serial Communication 3: Option PCB (CM092) 4: Pulse Input 5: CASE Reference 	1		
b1-02	181h	Run Source	0: Operator 1: Terminals 2: Serial Communication 3: Option PCB (CM092) 4: EWS 5: CASE Reference	1		
F6-01	3A2h	Communication bUS Fault	0: Ramp to Stop 1: Coast to Stop 2: Fast Stop 3: Alarm Only	1		
F6-02	3A3h	EF0 Detection	0: Always Detected 1: Only During Run	0		
F6-03	3A4h	EF0 Fault Action	0: Ramp to Stop 1: Coast to Stop 2: Fast Stop 3: Alarm Only	1		

F7, G7 and P7 Series Drives' Parameters

V7 Communication Parameters

There are no parameters in the V7 that directly affect the setup of the EtherNet/IP option. All parameters are set by the user according to the system requirements. Parameters changes become active after a drive power cycle.

Table 6 - V7 Drives' Parameters							
Item	Address	Name	Description	Default			
n003		Run Source	0: Operator 1: Terminals 2: Serial Communication 3: Option PCB (CM093)				
n004		Reference Source	 0: Operator POT 1: Operator 2: Voltage Ref (0 – 10vdc) 3: Current Ref (4 – 20ma) 4: Current Ref (0 – 20ma) 5: Pulse Train 6: Serial Communications 7: Multi-Function Analog Input (0 – 10vdc) 8: Multi-Function Analog Input (4 – 20ma) 9: Option PCB (CM093) 				

A1000 and V1000 Communication Parameters

If DHCP or BOOTP are not to be the default method of determining the IP Address, F7-13 must be set to 0. Parameters shown only take affect after a drive power cycle.

Table 7 - 1000 Series Drives' Parameters							
Item	Address	Name	Description	Default			
b1-01	180h	Reference Source	0: Operator 1: Terminals 2: Serial Communication 3: Option PCB (SI-EN3, SI-EN3/V) 4: Pulse Input 5: CASE Reference	1			
b1-02	181h	Run Source	0: Operator 1: Terminals 2: Serial Communication 3: Option PCB(SI-EN3, SI-EN3/V) 4: EWS 5: CASE Reference	1			
F6-01	3A2h	Communication bUS Fault	0: Ramp to Stop 1: Coast to Stop 2: Fast Stop 3: Alarm Only	1			
F6-02	3A3h	EF0 Detection	0: Always Detected 1: Only During Run	0			
F6-03	3A4h	EF0 Fault Action	0: Ramp to Stop 1: Coast to Stop 2: Fast Stop 3: Alarm Only	1			
F6-04	3A5h	bUS Error Detection Time	0.0s - 5.0s	2.0s			
F6-08	036Ah	Reset Communications Parameters	0: Do NOT Reset on a A1-03 Reset ¹ 1: Reset on a A1-03 Reset	0			
H5-11	043Ch	Communications Enter Function Selection	0: RAM or ROM Enter Required 1: Enter Not Required ¹	1			

¹ The text in italics represents recommended settings. WARNING – these settings may differ from the system requirements.

Table 8 - 1000 Series Drives' Parameters (cont'd)								
Item	Address	Name	Description	Default				
F7-01	03E5h	IP Address 1 (###)	0-255	192				
F7-02	03E6h	IP Address 2 (###)	0-255	168				
F7-03	03E7h	IP Address 3 (###)	0-255	1				
F7-04	03E8h	IP Address 4 (###)	0-255	20				
F7-05	03E9h	Subnet Mask 1 (###)	0-255	255				
F7-06	03EAh	Subnet Mask 2 (###)	0-255	255				
F7-07	03EBh	Subnet Mask 3 (,###)	0-255	255				
F7-08	03ECh	Subnet Mask 4 (###)	0-255	0				
F7-09	03EDh	Gateway Address 1 (###)	0-255	192				
F7-10	03EEh	Gateway Address 2 (###)	0-255	168				
F7-11	03EFh	Gateway Address 3 (###)	0-255	1				
F7-12	03E0h	Gateway Address 4 (0-255	1				
F7-13	03F1h	Address Mode at Start	0: Static (User) 1: BOOTP 2: DHCP	2				
F7-14	03F2h	Duplex at Start	0: Half Duplex 1: Auto Negotiate 2: Full Duplex	1				
F7-15	03F3h	Communications Speed at Start	10: 10 Mbps 100: 100 Mbps	10				
F7-16	03F4h	Communications Loss Timeout	0: Disabled 0.1 – 30.0s	0				

A1000 and V1000 Communication Parameters (cont'd)

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